

## Double Margin - 8+XD



AITiNX Coated

### Double Margin, Solid Carbide, Coolant Fed, 142° Point, 8+X Dia., 30° Helix (.4213-.5000)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AITiNX Coated Part #
<b>10.70MM</b>	.4213	<b>106</b>	80	155	12.0	<a href="#">RDX8111</a>
<b>27/64</b>	.4219	<b>4.173</b>	3.149	6.102	.4724	<a href="#">RDX8112</a>
<b>10.80MM</b>	.4252	<b>106</b>	80	155	12.0	<a href="#">RDX8113</a>
<b>10.90MM</b>	.4291	<b>106</b>	80	155	12.0	<a href="#">RDX8114</a>
<b>11.00MM</b>	.4331	<b>106</b>	80	155	12.0	<a href="#">RDX8115</a>
<b>11.10MM</b>	.4370	<b>114</b>	86	163	12.0	<a href="#">RDX8116</a>
<b>7/16</b>	.4375	<b>4.488</b>	3.385	6.102	.4724	<a href="#">RDX8117</a>
<b>11.20MM</b>	.4409	<b>114</b>	86	163	12.0	<a href="#">RDX8118</a>
<b>11.30MM</b>	.4449	<b>114</b>	86	163	12.0	<a href="#">RDX8119</a>
<b>11.40MM</b>	.4488	<b>114</b>	86	163	12.0	<a href="#">RDX8120</a>
<b>11.50MM</b>	.4527	<b>114</b>	86	163	12.0	<a href="#">RDX8121</a>
<b>11.60MM</b>	.4567	<b>114</b>	86	163	12.0	<a href="#">RDX8122</a>
<b>11.70MM</b>	.4606	<b>114</b>	86	163	12.0	<a href="#">RDX8123</a>
<b>11.80MM</b>	.4646	<b>114</b>	86	163	12.0	<a href="#">RDX8124</a>
<b>11.90MM</b>	.4685	<b>114</b>	86	163	12.0	<a href="#">RDX8125</a>
<b>15/32</b>	.4688	<b>4.488</b>	3.385	6.102	.4724	<a href="#">RDX8126</a>
<b>12.00MM</b>	.4724	<b>114</b>	86	163	12.0	<a href="#">RDX8127</a>
<b>31/64</b>	.4844	<b>5.236</b>	3.937	7.165	.4724	<a href="#">RDX8128</a>
<b>1/2</b>	.5000	<b>5.236</b>	3.937	7.165	.4724	<a href="#">RDX8129</a>

Carbide Drills



Speeds & Feeds pages 332.

For detailed tolerance information, see page 329.